



GRAIN SIZE



Student:

Year:

Date:

Teacher:

Program:

- a) Definition of concepts: grain, grain boundary, subgrain
- b) Micrographic determination of the grain size using Comparison method, Planimetric method and Intercept method.
- c) Grain size effect on mechanical properties.

Tasks:

Task 1: Determine the grain size of the given micrograph using single methods.

Task 2: Compare results obtained by single methods.

Task 3: Calculate the increase of yield strength induced by grain boundary strengthening.

Micrograph:

Number:

Magnification: g =

A) Comparison method:

Used formula:

Calculated values:

Result (number of grain size G):

B) Planimetric method:

Used formulas:

$$m = \left(\frac{g^2}{5000}\right) \cdot n_g, \quad m = \text{mean count of grains on area of } 1 \text{ mm}^2, \quad g = \text{magnification}, \quad n_g =$$

Measured values:

Calculation:

Result (mean count of grains m on area of 1 mm^2):

C) Intercept method

Used formulas:

Measured values:

Calculation:

Result (mean length of line section of grain l in mm):

Comparison of results obtained by various methods:

TABLE 1: Measured and calculated values

	G [-]	m [-]	l [mm]	\bar{d} [mm]
Comparison method				
Planimetric method				
Intercept method				

Note:

Grain size number G in Comparison method - write down as a whole number.

In other methods round off G to the nearest whole number.

The average diameter of grain \bar{d} round off to thousandths.

Calculation of yield strength:

Using Hall-Petch formula, determine from calculated value of the average diameter of grain \bar{d} yield strength R_e if: $R_0 = 150 \text{ MPa}$ and $k = 20 \text{ N}\cdot\text{mm}^{-3/2}$

Hall-Petch formula:

Calculation of yield strength:

Yield strength of the given material (round off to the whole number):

Conclusion: